



# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

## Certificate of Accreditation

*Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:*

***MetriCal Laboratories, LLC***  
***1 Sinco Place, East Hampton, CT 06424***

*(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:*

**ISO/IEC 17025:2005**

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated January 2009):

***Calibration of Dimensional, Mechanical  
and Mass, Force, & Weighing Devices***  
*(As detailed in the supplement)*

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen  
President/Operations Manager

*Initial Accreditation Date:*

February 28, 2009

*Issue Date:*

August 20, 2015

*Expiration Date:*

August 31, 2017

*Accreditation No.:*

62320

*Certificate No.:*

L15-273

Perry Johnson Laboratory  
Accreditation, Inc. (PJLA)  
755 W. Big Beaver, Suite 1325  
Troy, Michigan 48084

*The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: [www.pjllabs.com](http://www.pjllabs.com)*



# Certificate of Accreditation: Supplement

## MetriCal Laboratories, LLC

1 Sinco Place, East Hampton, CT 06424  
 Joe Christian Phone: 860-267-1109

Accreditation is granted to the facility to perform the following calibrations:

### Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Gage Blocks <sup>F</sup>	0.01 in to 4 in	(2.3 + 2.1L) $\mu$ in	Pratt & Whitney LabMaster
	4 in to 20 in	(7.7 + 2.03L) $\mu$ in	Joint Industries DMS-680
Cylindrical Plain OD Gages <sup>F</sup>	1 in to 9.5 in	(19 + 2.07D) $\mu$ in	Pratt & Whitney LabMaster
Cylindrical Pins, Plugs, and Thread Major Diameter <sup>F</sup>	0.01 in to 27 in	(59 + 1.03D) $\mu$ in	Joint Instruments DMS-680
Cylindrical Ring Gages <sup>F</sup>	0.02 in to 0.04 in	(22 + 0.44D) $\mu$ in	P&W Lab Master Universal
	0.04 in to 4 in	(22 + 0.44D) $\mu$ in	
	4 in to 9.5 in	(19 + 1.3D) $\mu$ in	
	0.04 in to 19 in	(18 + 0.98D) $\mu$ in	Joint Instruments DMS-680
Thread Wires <sup>F</sup>	80 TPI to 5 TPI	(22 + 39D) $\mu$ in	Joint Instruments DMS-680 and Cylindrical Rolls ASME B89.1.17
Thread Plug Gages <sup>F</sup>	0.06 in to 4 in	(90 + 17D) $\mu$ in	Joint Instruments DMS-680 and Thread Wires ASME B1.2
Micrometers <sup>FO</sup>	0.01 in to 4 in (Res = 0.000 05 in)	(31 + 0.78L) $\mu$ in	Comparison to Gages Blocks
	0.01 in to 4 in (Res = 0.000 1 in)	(61 + 0.36L) $\mu$ in	
	0.01 in to 4 in (Res = 0.000 5 in)	(313 + 0.78L) $\mu$ in	
	0.01 in to 4 in (Res = 0.001 in)	(571 + 0.78L) $\mu$ in	
	4 in to 20 in (Res = 0.000 1 in)	(47 + 2.8L) $\mu$ in	
	4 in to 20 in (Res = 0.001 in)	(569 + 0.78L) $\mu$ in	
	Indicators <sup>FO</sup>	0.001 in to 4 in (Res= 0.000 1 in)	
	0.001 in to 4 in (Res = 0.000 5 in)	(315 + 0.78L) $\mu$ in	
	0.01 in to 4 in (Res = 0.001 in)	(615 + 0.78L) $\mu$ in	
Height Gages <sup>FO</sup>	0.01 in to 36 in (Res = 0.000 1)	(66 + 2.5L) $\mu$ in	
	0.01 in to 40 in (Res = 0.001)	(609 + 0.24L) $\mu$ in	
	0.01 in to 24 in (Res= 0.000 5)	(439 + 0.51L) $\mu$ in	



# Certificate of Accreditation: Supplement

## MetriCal Laboratories, LLC

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 Contact Name: Joe Christian Phone: 860-267-1109

Accreditation is granted to the facility to perform the following calibrations:

### Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Calipers <sup>FO</sup>	0.01 in to 60 in (Res= 0.000 5)	(311 + 0.36L) $\mu$ in	Comparison to Gages Blocks
	0.01 in to 72 in (Res= 0.001)	(609 + 0.36L) $\mu$ in	
Surface Plates – Flatness <sup>FO</sup>	8 in to 461 in Diagonal	(56 $\mu$ in + 0.6D) $\mu$ in	Auto Collimator GGG-P-463C
Surface Plates –Repeat Reading <sup>FO</sup>		52 $\mu$ in	Repeat-o-meter w/indicator GGG-P-463C

### Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Torque Gages <sup>FO</sup>	5 lbf·in to 50 lbf·in	1.08 % of rdg	Ametek Torque Tester ASTM E2428
	300 lbf·in to 3 000 lbf·in	0.27 % of rdg	Advanced Torque Products Torque Tester ASTM E2428
	25 lbf·ft to 250 lbf·ft	0.37 % of rdg	Advanced Torque Products Torque Tester ASTM E2428
Pressure Gages <sup>FO</sup>	10 psi to 100 psi	0.094 % of rdg	Ashcroft Master Pressure Gage
	300 psi to 3 000 psi	0.069 % of rdg	3D Instruments Master Pressure Gage
Vacuum Gages <sup>FO</sup>	1 psi to -14 psi	3 % of rdg	Master Vacuum Gage

### Mass, Force, and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY ( $\pm$ )	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Force Gages– Compression and Tension <sup>FO</sup>	0.001 lbf to 50 lbf	0.8 % of rdg	Master Weights
Force Gages– Compression <sup>FO</sup>	400 lbf to 20 000 lbf	1.2% of rdg	Master Digital Load Cells ASTM E74 & ASTM E4
	1 000 lbf to 60 000 lbf	0.2 % of rdg	
	6 202 lbf to 60 000 lbf	0.2 % of rdg	
	60 201 lbf to 500 000 lbf	2.5 % of rdg	
Force Gages– Tension <sup>FO</sup>	400 lbf to 2 000 lbf	1 % of rdg	



## *Certificate of Accreditation: Supplement*

### **MetriCal Laboratories, LLC**

1 Sinco Place, East Hampton, CT 06424  
Contact Name: Joe Christian Phone: 860-267-1109

*Accreditation is granted to the facility to perform the following calibrations:*

1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represent the smallest measurement uncertainties attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is expressed at a confidence level of 95 % using a coverage factor  $k$  (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
3. The term L represents length in inches or millimeters appropriate to the uncertainty statement.
4. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer<sup>F</sup> would mean that the laboratory performs this calibration at its fixed location.
5. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer<sup>FO</sup> would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
6. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
7. L is the length of the Unit under test in inches; D is the numerical value of the nominal diameter of the device measured in inches. DL is the numerical value of the error in the length added to the base value uncertainty per inch travel.